



Extra Large Dragonfly

Art Glass Supplies
Create Inspire Fuse

The following instructions accompany a full video tutorial. [Click here to watch the video!](#)

Non-Glass Materials:

- [LF182 XL Dragonfly](#)
- COE96 Glass (See Right)
- Suitable Glass Separator (Spray-On ZYP suggested)
- Frit Placement Tools
- Mosaic Nippers

Suggested Glass:

- F1 Powder Frits:
 - Moss Green
 - Yellow Opal
 - Turquoise
 - Ming Green (Optional)
- F2 Fine Frits:
 - Pastel Green
- F2 Fine OR F3 Medium Frit:
 - Clear
 - Clear Dichroic Sheet Glass

Prepare your mold well with suitable glass separator before beginning. We recommend spray-on ZYP. **Remember to always wear a mask when working with spray-on separator and/or powder frits!**

Fill Weight: 550 grams

Brief Instructions (Refer to Video Here for More Detail):

1. Place F1 Moss Green into the head and tail of the dragonfly.
2. Back the Moss Green with F1 Yellow Opal.
3. Add F1 Turquoise to the head and body of the dragonfly.
4. Lightly sweep and press some F1 Turquoise into the veins of the wings.
5. Sift or otherwise place a bit of F1 Turquoise into the borders of the wings.
6. Sprinkle some F1 Ming Green in the center of the wings (optional).
7. Back the dragonfly's body with a layer of F2 Pastel Green, but don't fill it completely.
8. Back the dragonfly's wings with a thin layer of F2 or F3 Clear, but don't fill them completely.
9. Nip a few pieces of clear dichroic glass and place them here and there in the wings.
10. Fill the remainder of the mold with F2 or F3 Clear.
11. Fire using the suggested schedule in **Table 1** or your own preferred Full Fuse.

Segment	Rate	Temp (°F)	Hold
1	275	1150	45
2	50	1300	30
3	350	1460	10
4	9999	950**	90

**If using COE90, adjust this to 900°F

*Before firing, it's important to know your kiln to see if you need to adjust our suggested schedules for your use. For tips on how to do that, [please click here to see our Important Firing Notes!](#)

Featured Mold:



[LF182 XL Dragonfly](#)

Mold: 15" L x 12" W

Casting: 13.5" L x 10.5" W